



## Round dies M DIN EN 22568 HSS, HSS-left-handed thread and HSSE-Co 5 ground

Type: Type B closed, preslotted  
Thread: metric, DIN ISO 13

Packing unit: in plastic tubes of 1

				237 ... 238 ...
				237 ... Li
				237 ... E

Steel (N/mm²) < 800	■	■	■
Steel (N/mm²) < 1000			■
Rust-resistant steel			■
Aluminium	■	■	■

Brass	■	■	■
Bronze	□	□	■
Plastics	■	■	■
Cast iron	□	□	□
Titanium alloyed			

Nominal thread size M	Pitch mm	Outside Ø1 mm	Thickness T mm					
M 2	0,40	16,0	5,0	237 020	—	—	237 020 E	1
M 2,5	0,45	16,0	5,0	237 025	—	—	—	1
M 3	0,50	20,0	5,0	237 030	—	237 030 Li	237 030 E	1
M 3	0,50	25,0	9,0	—	238 030	—	—	1
M 3,5	0,60	20,0	5,0	237 035	—	—	—	1
M 4	0,70	20,0	5,0	237 040	—	237 040 Li	237 040 E	1
M 4	0,70	25,0	9,0	—	238 040	—	—	1
M 4,5	0,75	20,0	7,0	237 045	—	—	—	1
M 5	0,80	20,0	7,0	237 050	—	237 050 Li	237 050 E	1
M 5	0,80	25,0	9,0	—	238 050	—	—	1
M 6	1,00	20,0	7,0	237 060	—	237 060 Li	237 060 E	1
M 6	1,00	25,0	9,0	—	238 060	—	—	1
M 7	1,00	25,0	9,0	237 070	—	237 070 Li	—	1
M 8	1,25	25,0	9,0	237 080	238 080	237 080 Li	237 080 E	1
M 9	1,25	25,0	9,0	237 090	—	—	—	1
M 10	1,50	30,0	11,0	237 100	—	237 100 Li	237 100 E	1
M 10	1,50	25,0	9,0	—	238 100	—	—	1
M 11	1,50	30,0	11,0	237 110	—	—	—	1
M 12	1,75	38,0	14,0	237 120	—	237 120 Li	237 120 E	1
M 12	1,75	25,0	9,0	—	238 120	—	—	1
M 14	2,00	38,0	14,0	237 140	—	237 140 Li	237 140 E	1
M 16	2,00	45,0	18,0	237 160	—	237 160 Li	237 160 E	1
M 18	2,50	45,0	18,0	237 180	—	237 180 Li	237 180 E	1
M 20	2,50	45,0	18,0	237 200	—	237 200 Li	237 200 E	1
M 22	2,50	55,0	22,0	237 220	—	—	237 220 E	1
M 24	3,00	55,0	22,0	237 240	—	—	237 240 E	1
M 27	3,00	65,0	25,0	237 270	—	—	—	1
M 30	3,50	65,0	25,0	237 300	—	—	—	1
M 33	3,50	65,0	25,0	237 330	—	—	—	1
M 36	4,00	65,0	25,0	237 360	—	—	—	1
M 39	4,00	75,0	30,0	237 390	—	—	—	1
M 42	4,50	75,0	30,0	237 420	—	—	—	1
M 45	4,50	90,0	36,0	237 450	—	—	—	1
M 48	5,00	90,0	36,0	237 480	—	—	—	1
M 52	5,00	90,0	36,0	237 520	—	—	—	1